

# AMBERLITE™ IR120 Na

Industrial Grade Strong Acid Cation Exchanger

#### Introduction

AMBERLITE IR120 Na resin is a gel type strongly acidic cation exchange resin of the sulfonated polystyrene type. It is used for water softening (in Na+ form) as well as for water demineralisation (in H+ form) in co-flow regenerated units. AMBERLITE IR120 Na resin is an excellent general purpose cation exchange resin that can be used for a wide variety of industrial water treatment applications including both softening and demineralisation.

### **Properties**

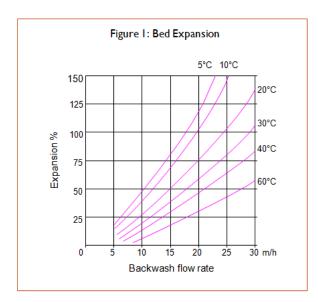
Physical Form	Amber spherical beads		
Matrix	Styrene divinylbenzene copolymer		
Functional group	Sulfonate		
lonic form as shipped	Na <sup>+</sup>		
Total exchange capacity	≥ 2.00 eq/L (Na+ form)		
Moisture holding capacity	45 to 50 % (Na+ form)		
Shipping weight	840 g/L		
Particle Size			
Uniformity coefficient	≤ 1.9		
Harmonic mean size	0.600 to 0.800 mm < 0.300 mm 2 % max		
Maximum reversible swelling	Na+ → H+ ≤ 11 %		

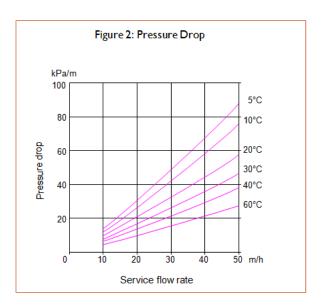
## Suggested Operating Conditions

Water Treatment				
Maximum operating temperature	135 °C			
Minimum bed depth	700 mm			
Service flow rate	5 to 40 BV*/h			
Regeneration				
Regenerant	HCI	H <sub>2</sub> SO <sub>4</sub>	NaCl	
Level (g/L)	50 to 150	60 to 240	80 to 250	
Concentration (%)	5 to 8	0.7 to 6	10	
Minimum contact time	30 minutes			
Slow rinse	2 BV at regeneration flow rate			
Fast rinse	2 to 4 BV at service flow rate			

# Hydraulic Characteristics

Figure 1 shows the bed expansion of AMBERLITE IR120 Na resin, as a function of backwash flow rate and water temperature. Figure 2 shows the pressure drop data for AMBERLITE IR120 Na resin, as a function of service flow rate and water temperature. Pressure drop data are valid at the start of the service run with clear water and a correctly classified bed.





#### AMBERLITE™ IR120 Na

For more information about DOW™ resins, call the Dow Water & Process Solutions business:

 North America:
 1-800-447-4369

 Latin America:
 (+55) 11-5188-9222

 Europe:
 (+32) 3-694-6367

 Italy:
 +800-783-825

 South Africa:
 +0800 99 5078

 Pacific:
 +800 7776 7776

 China:
 +400 899-0789

 http://www.doww.doww.doww.dors.com

Notice: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

